PRINTER:

APPLE® MODEL A9M0303



TECHNICAL SERVICE DATA FOR YOUR PRINTER

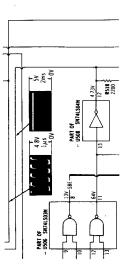
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COMPUTERFACTST put easy to use, informative technical data right at your fingertips. Each edition includes specific service information on the individual component, along with some overall troubleshooting hints.

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- SAMS famous industry accepted standardized notation schematics containing CIRCUITRACE®, GRIDTRACE™, waveforms, voltages and stage identification.

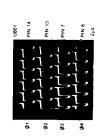


 Step by Step Troubleshooting guides the technician through the necessary procedures to quickly bocate the problem.

PROUBLESHOOTING

MICROPROCESSOR CHIP (CPU) OPERATION

Verify the processor is unknown by the relationistic properties on the address lines prins 10 fltru 2 et if C (B00) and the data inters prins 1 the flux 5 which she as coper it is logic probe to used refer to the 'Logic Chair' for the correct probe is used refer to the 'Logic Chair' for the correct intendings to not 2 and 23 which have no signal in Prover Up model should be similar to 6 flux experience.

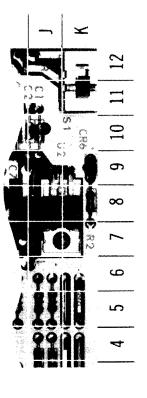


gives you many replacements to choose from and is available at your Electronic Complete Components Parts List in an easy to use format with field replacements shown when possible. SAMS unique semiconductor, chip and IC cross-reference

SEMICONDUCTORS (Select replacement for best results)

					REPL	ACEMENT DATA	ΙA		
No.	No.	MFGR. Part No.	ECG PART NO.	GENERAL ELECTRIC PART NO.	MOTOROLA PART No.	NTE PART NO.	RCA PART NO.	WORKMAN PART NO.	ZENITH PART NO.
0102 0103 0201 0501 thru	1SS53 1N60FM 1N4004GP 1SS53	1149-2576 1149-2527 1201-4205 1149-2576	ECG519 ECG109 ECG116 ECG519	GE-514 1N60 GE-504A GE-514	1N4935 1N4004 1N4935	NTE519 NTE109 NTE116 NTE519	SK9091/177 SK3086 SK3312 SK3312	WEP925/519 WEP134/109 WEP157 WEP925/519	103-131 103-29001 212-76-02 103-131

• Quick Component Location using the SAMS exclusive GRIDTRACE, CIRCUITRACE, and component photographs.



• Logic Chart containing logic probe readings to isolate defective circuitry and components

10 109	
_22	→ □ ≖
1C U108	- d =
IC U107	J G I
1C U106	٦ ٢ ٢
1C U105	H P L
IC U104	H P L
1C U103	- A =
1C U102	L H
PIN NO.	1 3
IC UT00	999
PIN NO.	21 22 23
1C U100	666
PIN NO.	33

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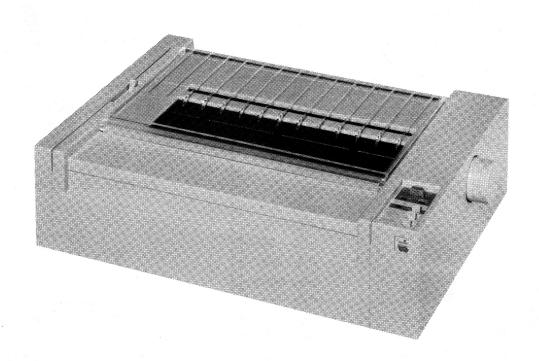
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APPLE MODEL A9M0303



PRELIMINARY SERVICE CHECKS

SAFETY PRECAUTIONS

ENCLOSED

See page 23.

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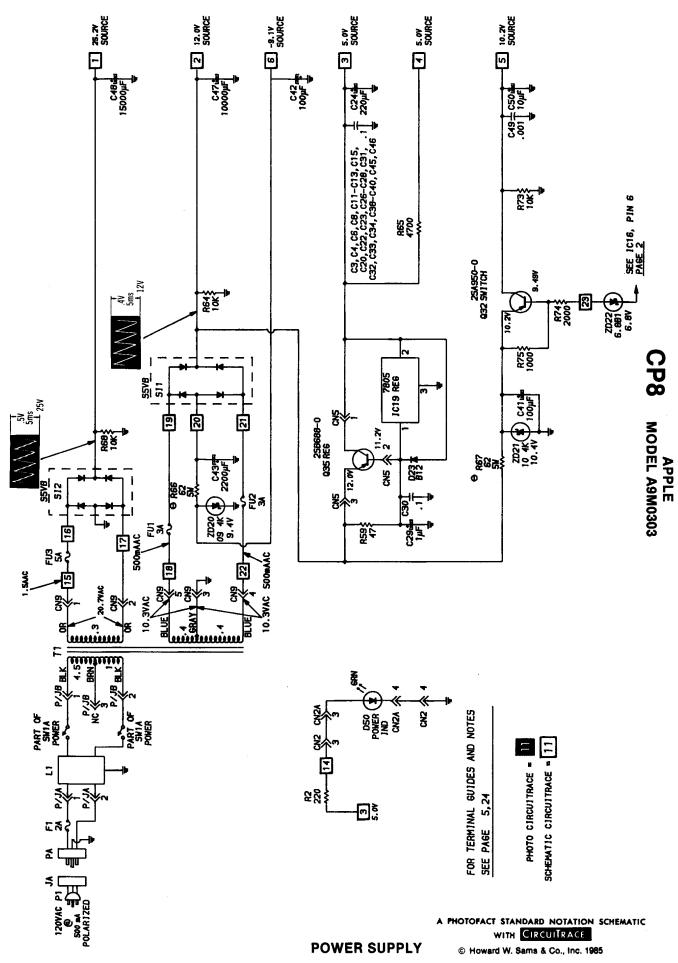
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The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of the particular type of replacement part listed.

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GENERAL OPERATING INSTRUCTIONS

SELECT, LINE FEED, AND FORM FEED BUTTONS

Printer is in Select mode (Ready to receive data from the Computer) when the green Select LED is On and not in Select mode when the LED is Off. Pressing the Select button once puts the Printer in Deselect mode and pressing it again puts the Printer back in Select mode. The Printer must be in the Deselect mode for the Form Feed and Line Feed buttons to function.

SELF-TEST

The Printer has a built-in Self-Test. To start the test, hold the Form Feed button down while turning the Printer On. The Printer will print a complete character set. To temporarily stop the test, press the Line Feed button once. The Line Feed and Form Feed buttons will now work. Press the Select button to continue the test. To get out of the Self-Test mode, turn the Printer Off and back On again.

Note: The carrier cover must be in place to close the Cover Interlock Switch before the Printer will operate.

EXTENDER CABLES

When servicing this unit the following extender cables are required.

NEC DRAWING NO.	DESCRIPTION
CLEBK-03201	3 pin Connector
CLEBK-03401	6 pin Connector (two needed)
CLEBK-03501	7 pin Connector
CLEBK-03601	12 pin Connector
CLEBK-03801	13 pin Connector
CLEBK-03701	Head Connector
	14 pin Connector
	5 pin Power Connector

DIP SWITCH SETTINGS

NOTE: The Dip switches are accessible from the top of the Printer. Remove the printer cover and move the Print (Dot) Head to the left. The access holes are located on the right.

SWITCH SW1

SW1-2

SW1-1

O * * * ·	••••	-	
Open	Open	Open	American
Closed	Closed	Open	British
Open	Open	Closed	German
Open	Closed	Closed	French
Closed	Open	Closed	Swedish
Closed	Open	Open	Italian
Closed	Closed	Closed	Spanish
Open	Closed	Open	American
SW1-4 Open Closed			th: 66 lines th: 72 lines
SW1-5 Closed Open		Ignores 8th Recognizes	n data bit s 8th data bit
SW1-6	SW1-7		

SW1-3

SW1-6	SW1-7	
Open	Open	Pica (10 chars. per inch)
Closed	Open	Elite (12 chars. per inch)
Open	Closed	Ultracondensed (17 chars. per inch)
Closed	Closed	Elite proportional (144 dots per inch)

SW1-8	
Closed	Adds line feed after every
	carriage return
Open	No line feed after carriage
	return

SWITCH SW2

SW2.1

O112 1		
Open	Open	300 Baud
Closed	Open	1200 Baud
Open	Closed	2400 Baud
Closed	Closed	9600 Baud
SW2-3		

SW2-2

SW2-3 Open Closed	Data terminal ready XON/XOFF
SW2-4 Open	(Not used)

DISASSEMBLY INSTRUCTIONS

CABINET TOP

Remove the carrier cover. Remove two screws from inside the cabinet located at the front corners. Remove the paper feed knob at the right side of cabinet. Disconnect the control panel Connector CN2A. Carefully lift the cabinet front for enough clearance to slide the cabinet backward and release the rear tabs. Disconnect the Carrier Cover Switch (S8) Connector CN10.

CPU BOARD

Remove the carrier cover. Place the Printer on its back and remove four nuts holding the cabinet bottom plate. Remove

four screws holding the CPU board. Pull the CPU board out and disconnect nine connectors from the CPU board. CPU board can now be removed.

MECHANICAL ASSEMBLY

Remove paper cover, carrier cover and top cover. Remove CPU board. Disconnect the ground straps from the side frame. Remove two screws securing noise filter and carefully pull it away from frame. Remove screw from power switch plate and lift power switch out of slot. Remove four screws securing mechanical assembly to Printer base. Lift assembly out of the Printer base. Reinstall in reverse order.

TROUBLESHOOTING

TROUBLESHOOTING PRE-CHECK

Check the Paper End Switch (SW3), Carrier Cover Switch (SW8) and Return Position Switch (SW6) for proper operation. The Paper End and Carrier Cover Switches must be closed for the Printer to work properly. The Return Position Switch acts as a safety switch to stop the Printer if the Print (Dot) Head travels all the way to the right and does not reverse to go back to the Home Position. The Return Position Switch should be normally open.

Check all connectors for good connections and for possible broken wires.

POWER SUPPLY

Printer is dead, Power Indicator is not On. Check AC Fuse (F1). If Fuse F1 is open, check for shorts at the windings of Power Transformer (T1) and at the Bridge Rectifiers (SI1 and SI2). If Fuse F1 is good, check for 120V AC from the white lead to the black lead of Transformer T1 primary. If 120V AC is missing, check the Power Switch (S1), Noise Filter (L1) and AC cord. If 120V AC is present at Transformer T1 primary, check for 25.2V at the output of Rectifier SI2 and 12.0V at the output of Rectifier SI1. If 25.2V is missing at Rectifier SI2, check Fuse FU3, Rectifier SI2, Transformer T1 and check Connector CN9 (Pins 1 and 2) for good connection. If 12.0V is missing at Rectifier SI1, check Fuses FU1 and FU2, Rectifier SI1, Transformer T1, Zener Diode ZD20, Capacitor C42 and check Connector CN9 (Pins 3, 4 and 5) for good connections. If the voltages check good at Rectifiers SI1 and SI2, check for 5.0V at the collector of Regulator Transistor (Q35) and 10.2V at the collector of Regulator Transistor (Q32). If 5.0V is missing at Transistor Q35, check the voltages and components associated with Transistor Q35. If 10.2V is missing at Transistor Q32, check the voltages and components associated with Transistor Q32.

MICROPROCESSOR (CPU) OPERATION

Check the operation of the Reset circuit by checking the logic reading at the Reset In, pin 36 of Microprocessor IC (IC10), while turning the Printer On. The logic probe should read logic Low when the Printer is turned On, then immediately go to logic High and stay High. If the reading is not correct, check for a logic High to logic Low transition at pin 5 of IC4 while turning the Printer On. If the reading is correct at pin 5 of IC4, check IC4. If the reading is not correct at pin 5 of IC4, check for a logic Low to logic High transition at pin 5 of IC16 while turning the Printer On. If the logic reading is correct at pin 5 of IC16, check IC16. If the logic reading is not correct at pin 5 of IC16, check the voltages and components associated with Transistors Q26 and Q27 and pin 1 of IC1.

If the logic reading is correct at pin 36 of IC10, check for a logic High to logic Low transition at the Reset Out, pin 3 of IC10, while turning the Printer On. If the logic reading is not correct, check IC10.

Check the operation of the Clock circuit by checking for a 9.8304MHz waveform at pin 1 of IC10 and a 4.9152MHz waveform at pin 37 of IC10. If the waveform is missing or off frequency at pin 1 of IC10, check the Crystal X1, Capacitors C19 and C21 and IC10. If the waveform is missing at pin 37 of IC10, check IC10.

Check the logic readings on pins 7, 8, 9 and 35 of IC10 for conditions that may keep the CPU from operating properly. If any pin does not read correctly, check the IC's connected to the pin with the incorrect reading.

Check for pulses on pins 12 thru 19 of IC10 while turning the Printer On. If pulses appear then suddenly stop, check the ROM IC (IC21), Decoder IC's (IC14 and IC18), CPU IC (IC10) and IC16 and IC20.

Pins 12 thru 19, 21 thru 28, 31, 32 and 34 of IC10 can also be checked by disconnecting pin 39 of IC10 from ground and connecting a jumper from pin 39 of IC10 to the 5.0V source. Pins 12 thru 19 and 21 thru 28 should all read a logic High and pins 31, 32 and 34 should read a logic Open. If any of the readings are not correct, check the IC's that are connected to the defective pin of IC10.

WILL NOT PRINT BY COMPUTER COMMAND (SELF-TEST WORKS)

NOTE: Be sure the Paper End Switch (SW3) and Carrier Cover Switch (SW8) are closed. With the Printer in Select mode, check for a logic High reading at Connector CN7, pin 4 (RTS), pin 14 (FAULT) and pin 20 (DTR). If the reading is not correct at pin 4 of Connector CN7, check for a logic Low reading at pin 4 of IC27. If pin 4 of IC27 does not read correctly, check IC28. If pin 4 of IC27 is correct, check IC27.

If pin 14 of Connector CN7 does not read logic High, check for a logic Low reading at pin 2 of IC27. If the reading is correct at pin 2 of IC27, check IC27. If the reading is not correct at pin 2 of IC27, check IC10.

If the logic reading is not correct at pin 20 of Connector CN7, check for a logic Low reading at pin 13 of IC27. If the reading is correct at pin 13 of IC27, check IC27. If the reading is not correct at pin 13 of IC27, check IC28.

If the logic readings check good at pins 4, 14 and 20 of Connector CN7, check for pulses at pins 4 and 6 of IC24 while sending data from the Computer to the Printer. If pulses are present at pin 4 and missing at pin 6 of IC24, check Capacitor C51 and IC24. If pulses are present at pin 6 of IC24, check IC28.

PRINT (DOT) HEAD MALFUNCTIONING

Print (Dot) Head (M3) not printing. Check Connector CN4 for good connections. Check for 25.2V at pin 9 of Connector CN4. If 25.2V is missing, refer to the "Power Supply" section of this Troubleshooting guide. Check for pulses at pin 36 of the Head/Motor Controller IC (IC7) while printing. If pulses are missing at pin 36 of IC7, check IC7. If pulses are present at pin 36 of IC7, check for pulses at pin 10 of IC4 while printing. If pulses are missing at pin 10 of IC4, check IC4. If pulses are present at pin 10 of IC4, check for pulses at pin 9 of Multivibrator IC (IC13) while printing.

If pulses are missing at pin 9 of IC13, check the Switch Controller/Timer/RAM IC (IC9). If pulses are present at pin 9 of IC13, check for pulses at pin 5 of IC13 while printing. If pulses are missing at pin 5 of IC13, check Capacitor C25, Resistor R54, Control VR1 and IC13. If pulses are present at pin 5 of IC13, check for pulses at pin 4 of IC13 while printing. If pulses are missing at pin 4 of IC13, check Resistors R41 and R56 and IC13. If pulses are present at pin 4 of IC13, check for pulses at pin 3 of IC6 while printing.

TROUBLESHOOTING (Continued)

If pulses are missing at pin 3 of IC6, check the voltages and components associated with pins 2, 3, 5, 6 and 7 of IC6 and check IC6. If pulses are present at pin 3 of IC6, check for pulses at pin 8 of IC4 while printing. If pulses are missing at pin 8 of IC4, check IC4. If pulses are present at pin 8 of IC4, check for pulses at the collector of Switch Transistor (Q24) while printing. If pulses are missing at Transistor Q24, check the voltages and components associated with Transistors Q23 and Q24. If pulses are present at Transistor Q24, check for pulses at pins 21 thru 29 of IC7 while printing. If pulses are missing at pins 21 thru 29 of IC7, check IC7.

Some dots are missing. Check for dirt on the Print (Dot) Head and clean the Head if necessary. Check Connector CN4 for good connections. Check the Print (Dot) Head Coil of the missing dot for continuity. Check the voltages and components associated with the Head Driver Transistors (Q5 thru Q13), Switch Transistors (Q14 thru Q22) and Buffer IC's (IC3 and IC4). (See Schematic to determine which circuit components control the missing Print (Dot) Head pin).

CARRIER MOTOR MALFUNCTIONING

Print (Dot) Head (M3) will not move (Line Feed Motor (M2) Check Connector CN3 for good connections. Check the Print (Dot) Head pulleys and cables for binding. Check the windings of the Carrier Motor (M1) for continuity (10 ohms each winding). Check for pulses at pins 30 thru 33 of the Head/Motor Controller IC (IC7) while printing. If pulses are missing at pins 30 thru 33 of IC7, check IC7. If pulses are present at pins 30 thru 33 of IC7, check for pulses at pins 6, 8, 10 and 12 of IC11 while printing. If pulses are missing at pins 6, 8, 10 and 12 of IC11, check IC11. If pulses are present at IC11, check the voltages and components associated with Switch Transistors (Q28 thru Q31) and Driver Transistors (Q36 thru Q39).

LINE FEED MOTOR MALFUNCTIONING

Line Feed Motor (M2) will not move (Carrier Motor (M1) works). Check Connector CN1 for good connections. Check the windings of the Line Feed Motor for continuity (66 ohms each winding).

Press the Select button (SW9) once to put the Printer in Deselect mode. Press the Form Feed button (SW7) and check for pulses at pins 1, 2, 38 and 39 of the Head/Motor Controller IC (IC7). Also, check for a logic Low at pin 5 of IC7. If the logic readings are not correct at IC7, check IC7 and the Switch Controller/Timer/RAM IC (IC9). If the readings are

correct at IC7, check for a logic Low at pin 3 of the Timer/Oscillator IC (IC8) after pressing the Form Feed button (SW7). If the reading is not correct at pin 3 of IC8, check Capacitors C9 and C10, Resistors R28 and R29 and IC8. If the logic reading is correct at pin 3 of IC8, check for a voltage of 5.0V at the collector of the Motor Control Transistor (Q25) after pressing the Form Feed button. If the voltage is not correct, check Resistors R30 and R38 and Transistor Q25. If the voltage is correct at Transistor Q25, check for pulses at pins 4, 6, 8 and 10 of IC2 after pressing the Form Feed button. If pulses are missing at IC2, check IC2. If pulses are present at IC2, check the voltages and components associated with Driver Transistors (Q1 thru Q4).

PAPER END SWITCH

Printer does not stop when out of paper. Check the Paper End Switch (SW3) and check pins 4 and 5 of Connector CN6 for good connections. Check for a logic High reading at pin 27 of the Switch Controller/Timer/RAM IC (IC9) with no paper in the Printer. If the reading is not correct at pin 27 of IC9, check Capacitor C36, Resistor R61 and IC2. If the reading is correct at pin 22 of IC9, check IC9.

If the Paper Error LED (D100) does not light, check pins 1 and 2 of Connectors CN2 and CN2A for good connections and check Resistor R1, IC2 and the Paper Error LED (D100).

PRINT (DOT) HEAD HOME SENSOR

Print (Dot) Head (M3) does not stop at Home position. Check the operation of the Home Detector Sensor (M4) by checking the logic reading at pin 21 of the Switch Controller/Timer/RAM IC (IC9) while inserting a piece of paper in and out of the slot on the Sensor M4. The logic reading should be logic Low with the paper inserted and logic High with the paper removed. If the reading is not correct at pin 21 of IC9, check Capacitor C37, Resistors R62 and R63, pins 1 and 2 of Connector CN6, Sensor M4 and IC16. If the reading is correct at pin 21 of IC9, check IC9.

RETURN POSITION SWITCH

Check the operation of the Return Position Switch (SW6) by pressing the switch while the Print (Dot) Head is moving to the right. The Print (Dot) Head should immediately go back to Home position and stop. If the Return Position Switch is not working properly, check the Switch SW6, pins 7 and 8 of Connector CN2 for good connections and the Switch Controller/Timer/RAM IC (IC9).

MECHANICAL REMOVAL AND REPLACEMENT

RIBBON CARTRIDGE

Remove carrier cover. Carefully push outward on the cassette latch arms (1) while lifting up on the cassette. Place new cassette on the ribbon support plate (2) and push downward until it snaps in place. Turn the knob on the cassette until a click is heard. The ribbon is now tight. Replace carrier cover.

PRINT (DOT) HEAD

Remove carrier cover and ribbon cartridge. Rotate outward the two Print (Dot) Head latches (3) to disengage the latches from the locating pins (4). Pull the Print (Dot) Head (M3) straight up using care not to break the printed board attached to the Head. The printed board fits securely into the cable socket and may require a hard pull to remove the Head.

Position replacement Head over the two locating pins and the cable socket and push into place. Rotate the two Print (Dot) head latches inward to lock the Head in place. See "Miscellaneous Adjustments" for Print (Dot) Head Adjustment.

RIBBON WIRE

Remove platen knob, top cover and Ribbon Cassette. Remove four screws securing Ribbon Cassette Mount Plate (2). Slowly lift the mount plate straight up to prevent losing any of the spring loaded components under the mount plate.

MECHANICAL REMOVAL AND REPLACEMENT (Continued)

Lift out the Ratchet Gear (6) and Ratchet Spring (7). Lift out the Ribbon Cassette Drive Gear (8) and Ribbon Spring (9) taking care to note how the Ribbon Wire (10) is wrapped around the Ribbon Pulley Gear (11). Also, make note of how the Ribbon Wire goes through the carrier assembly.

At the left side of the Printer loosen the screw holding the Ribbon Wire Arm (12) to relieve Ribbon Wire tension. Remove the wire from the Ribbon Wire Arm (13) at the right side of Printer and then from the left side Wire Arm. Carefully remove the wire from the Ribbon Pulley Gear and out of the Printer.

To install replacement Ribbon Wire, attach one end of wire to the right side Wire Arm and thread the wire around the Ribbon Pulley Gear. Attach the loose end of wire to the left side Wire Arm and tighten the screw securing the left Wire Arm

Reinstall Ratchet Spring, Ratchet Gear, Ribbon Spring and Ribbon Cassette Drive Gear, Ribbon Cassette Mount Plate, Ribbon Cassette, top cover and platen knob.

CARRIER WIRE

Remove platen knob, top cover, Print (Dot) Head and Ribbon Wire (See "Ribbon Wire Removal"). Remove the left and right set screws of the Carrier Guide Shaft (14) and remove shaft by pulling it toward the front of Printer. Move Carrier to the center position. Remove the screw from the Carrier Motor shaft securing the Carrier Motor Pulley (15).

Loosen the screw holding the Idler Pulley Tension Arm (16) and remove Carrier Wire (17) from the Idler Pulley (18). Disengage Carrier Wire from top of Motor Pulley and remove pulley from Carrier Motor shaft with pulley remover. Make sure two copper shims are on the arms of the shaft. Unwind the Carrier Wire and disengage it from the bottom of the Motor Pulley.

Raise the Carrier to gain access to the carrier wire attachment. Use a wrench to hold the nut on the right side of the Carrier Wire while removing the wire nut on the left side of the Carrier Wire with needlenose pliers. Remove the wire after pushing out the metal shim inside, then the two nuts. Remove the black rubber sleeve from the slot at the bottom of the carrier assembly.

When installing new Carrier Wire be certain the long end of the wire is toward the right side of the Printer and that two copper shims are still on the arms of the Motor Pulley shaft. Reinstall the black rubber sleeve and metal shim into the slot at bottom of carrier assembly. Tighten the wire nut. Wrap long end of wire around Idler Pulley at the right side of Printer. Thread wire back under carrier assembly to the left side of Printer. Insert long end of wire into bottom slot of the Motor Pulley. Seat pulley and turn it clockwise to wind up wire. Insert short end of wire into top slot of the Motor Pulley and wrap wire in a clockwise direction.

Replace Motor Pulley screw, Carrier Guide Shaft and screws. Tighten tension screw of Idler Pulley Tension Arm to make wire taut. Replace Ribbon Wire, Print (Dot) Head, top cover and platen knob.

CARRIER MOTOR

Remove mechanical assembly from Printer. (See "Disassembly Instructions"). Loosen the tension on the Ribbon Wire (10). Disconnect the Ribbon Wire from the two end points and tie it in a loose knot over the Carrier. Remove Motor Pulley (15). Disconnect Connector CN3. Remove the three screws holding the Carrier Motor (M1) taking care to hold onto it as it drops free. Note the motor cable position before removing the motor. Install replacement Carrier Motor in reverse order. Do not overtighten the three motor mounting screws.

LINE FEED MOTOR

Remove mechanical assembly from Printer. (See "Disassembly Instructions"). Stand chassis on right end. Disconnect Connector CN5. Remove two screws securing Line Feed Motor (M2) to right side frame. Carefully lift Motor M2 with attached drive gear out of gear train assembly. Install replacement motor in reverse order.

TRACTOR FEED ASSEMBLY

Remove platen knob and top cover. Remove E ring at left end of square Tractor Feed Shaft (23). Remove the screw at each end of Tractor Feed Guide Shaft (24). Grasp the Tractor Feed Drive Gear (25) and lift the Tractor Feed Shaft just out of the right side frame. Pull the square shaft out of the Left Tractor Feed Roller (26) and the Right Tractor Feed Roller (27). Slide Guide Shaft rearward out of the support bracket for the Paper End Switch (SW3). The Feed Rollers can be removed from the Guide Shaft. Reassemble in reverse order.

PLATEN

Remove platen knob and top cover. Rotate Platen (19) until hole in Paper Feed Gear (20) at the right side of Printer lines up with retaining screw that secures the Right Platen Shaft Holder (21). Remove that screw and the screw securing the Left Platen Shaft Holder (22). Pull the Platen straight up and out of the Printer. Replace in reverse order.

LINE DEFINITIONS

A0 THRU A15	Address Lines
ALE	. Address Latch Enable
CLK1	
CLK2	
CS	Chip Select
CS1	Chip Select 1
CS2	Chip Select 2
DATA OUT	Data Output
D0 THRU D7	Data Lines
DOT1 THRU DOT9	Dot 1 Thru Dot 9
DTR	Data Terminal Ready
FAULT	Fault
IO/M	I/O Memory

LFMA THRU

El MA IIIIO
LFMELine Feed Motor Phase A Thru Phase E
OE Output Enable
PB6 Port B 6
RD
RESETReset
RST 5.5
RST 6.5 Restart Interrupt
RST 7.5 Restart Interrupt
RTSRequest-To-Send
SOD Serial Output Data
WR

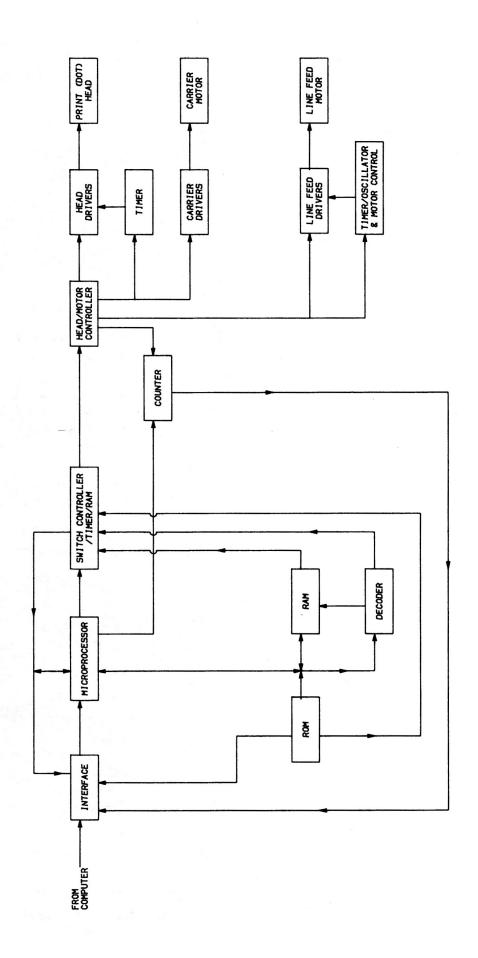
Any Bar above any alphabetical or numerical combination indicates line active in a low (0) state.

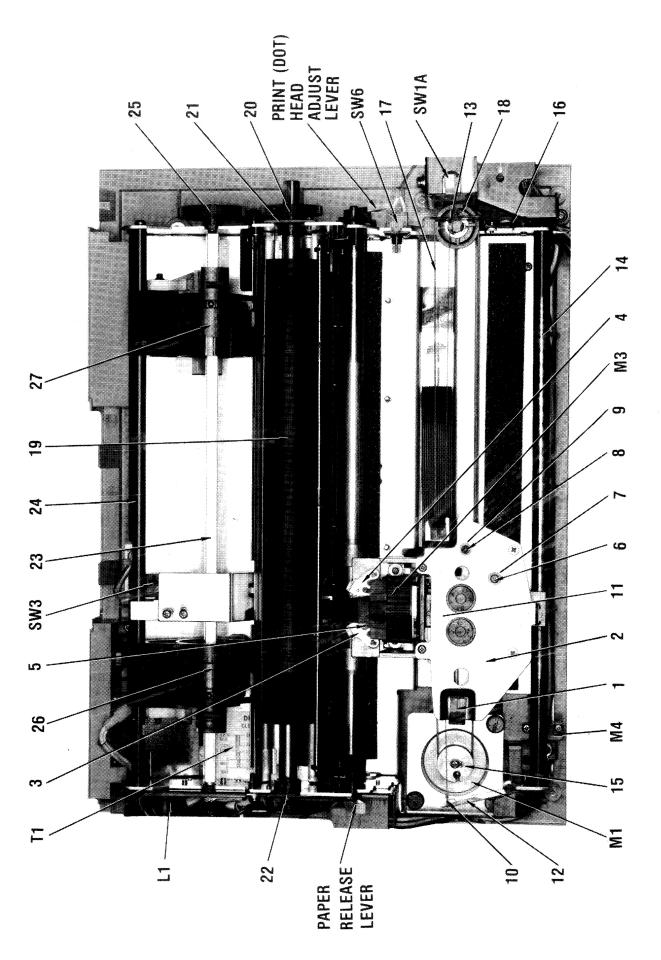
MAIN BOARD GridTrace LOCATION GUIDE

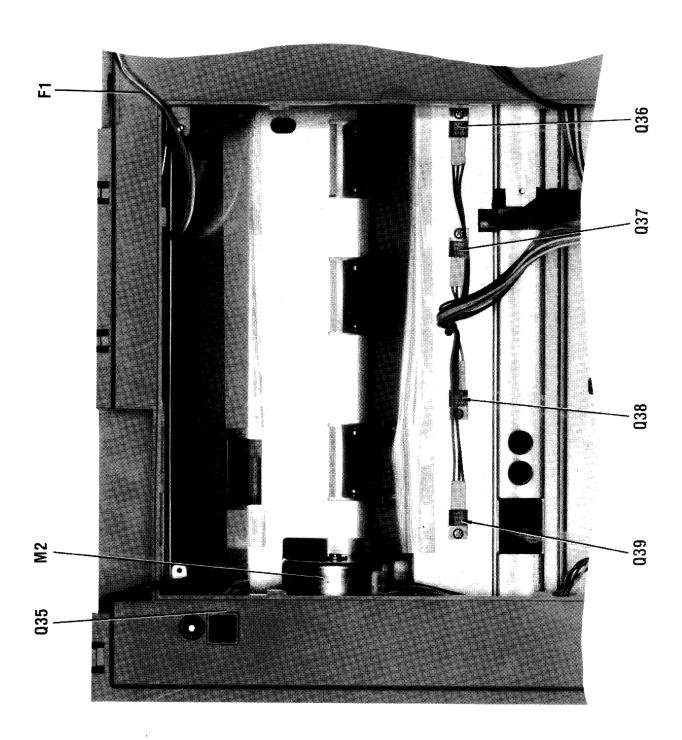
C1 C2 C3 C4 C5 C6 C7 C8 C9 C10 C11 C12 C13 C14 C15 C16 C18 C19 C20 C21 C22 C23 C24 C25 C26 C27 C28 C30 C31 C32 C33 C34 C35 C36 C37 C38 C39 C40 C41 C42 C43 C45 C46 C47 C48 C49 C50 C51 CN1 CN2 CN5 CN6 CN7 CN8 CN9 D1 D2 D3 D4 D5 D6 D7 D8 D9 D10 D11 D12
RRQKNSPNGGSN-HGFFNS-1-1112120224444444444555566577776588998900000111121120224444444444444555566577776588998900000111121120224444444444445555666577776588998900000111121120224444444444444555566657777658899890000001111211202244444444444445555666577776588998900000000000000000000000000000000
D13 D14 D15 D16 D17 D18 D19 D20 D21 D22 D23 FU1 FU2 FU3 IC1 IC2 IC3 IC4 IC5 IC6 IC7 IC8 IC9 IC10 IC11 IC12 IC13 IC14 IC15 IC16 IC17 IC18 IC19 IC20 IC21 IC23 IC24 IC25 IC26 IC27 IC28 IC29 Q1 Q2 Q3 Q4 Q5 Q6 Q7 Q8 Q9 Q10 Q11 Q12 Q13 Q14 Q15 Q16 Q17 Q18 Q19 Q2 Q3 Q4 Q5 Q6 Q7 Q8 Q9 Q10 Q11 Q12 Q13 Q14 Q15 Q16 Q17 Q18 Q19 Q2 Q3 Q4 Q5 Q6 Q7 Q8 Q9 Q10 Q11 Q12 Q13 Q14 Q15 Q16 Q17 Q18 Q19 Q20 Q21 Q22 Q23 Q24 Q25 Q26 Q27 Q28
B-C-C-B-C-B-B-C-C-B-C-B-P-C-S-7777989000012222222222222222222233333388800118222 222222233333333333333333333333333
Q29 Q30 Q31 Q32 R1 R2 R3 R4 R5 R6 R7 R8 R9 R10 R11 R12 R13 R14 R15 R16 R17 R18 R19 R20 R21 R22 R23 R24 R25 R26 R27 R28 R29 R30 R31 R32 R32 R33 R34 R35 R36 R37 R38 R39 R30 R31 R32 R37 R38 R39 R30 R31 R32 R37 R38 R39 R30 R31 R32 R36 R37 R37 R38 R37 R38 R39 R30 R31 R32 R36 R37 R37 R38 R37 R38 R39 R39 R30 R31 R30 R31 R32 R33 R34 R35 R36 R37 R37 R38 R39 R39 R30 R31 R30 R31 R31 R32 R33 R34 R35 R36 R37 R37 R38 R39 R30 R31 R30 R31 R32 R33 R34 R35 R36 R37 R36 R37 R37 R38 R37 R38 R39 R30 R31 R30 R31 R32 R33 R34 R35 R36 R37 R36 R37 R37 R37 R38 R39 R39 R30 R30 R30 R30 R30 R30 R30 R30 R30 R30
BCBQRRRQPLKJHGFECBQQQPPPON555555566665555566688788099900000000010022233333466
R67 R68 R69 R70 R71 R72 R73 R74 R75 RA1 RA2 RA3 RA4 RA5 RA6 RA7 RA8 RA9 S11 S12 SW1 SW2 TP1 TP2 VR1 VR2 X1 ZD1 ZD2 ZD3 ZD4 ZD5 ZD6 ZD7 ZD1 ZD1 ZD1 ZD2 ZD1 ZD1 ZD1 ZD2 ZD1 ZD2 ZD1 ZD1 ZD1 ZD2 ZD1 ZD2 ZD2 ZD1 ZD2 ZD2 ZD1 ZD2 ZD2 ZD1 ZD2 ZD2 ZD1 ZD2 ZD2 ZD2 ZD2 ZD2 ZD2 ZD2 ZD2 ZD2 ZD2 ZD2 ZD2 ZD2 ZD2 ZD2 ZD2 ZD2 ZD2
F-176 C-120 H-199 H-134 H-136 F-199 H-134 F-199 H-135 F-199 H-199

MAIN BOARD GridTrace LOCATION GUIDE

R-4 D14 C-6 Q30 C-12 R68 R68 C-7 Q31 B-12 R69 R70 R75 D16 B-7 Q32 Q-18 R70 R70 R70 R70 R71 R-5 D16 B-7 Q32 Q-18 R70 R70 R70 R71 R72 R72 R73 R71 R72 R73 R74 R72 R73 R74 R75 R75 R74 R75
R-4 D14 C-6 Q30 C-12 R68 R69 D15 C-7 Q31 B-12 R69 D16 C-7 Q31 B-12 R69 D17 C-7 R1 R-3 R71 R73 R71 R73 R72 R75 D18 B-7 D19 C-8 R3 R4 Q-3 R74 D20 B-8 R4 Q-3 R74 D20 B-8 R6 D21 B-8 R5 P-3 R75 R75 R76 D22 P-7 R6 L-3 R41 R43 R43 D44 R44 D45 R45 R45 D45 D45
D14
C-6 Q30 C-12 R68 R69 R70 R70
C-6
Q30
C-12 R68 B-12 R69 Q-18 R70 R-3 R71 R-3 R72 R-3 R73 Q-3 R74 P-3 R75 L-3 RA1 K-3 RA2 J-3 RA3 H-3 RA4 G-3 RA5 F-3 RA6 E-3 RA7 C-3 RA8 B-3 RA9 Q-5 SI1 Q-5 SW1 P-5 SW2 P-5 SW2 P-5 SW2 P-6 ZD1 Q-5 SW1 P-6 ZD2 R-6 ZD4 L-7 H-5 ZD6 L-6 ZD7 H-5 ZD6 L-6 ZD1 C-7 H-5 ZD7 H-5 ZD1 C-8 ZD1 C-9 ZD1 C-9 ZD2 C-10 C-10 C-10 C-10 C-10 C-10 C-10 C-10
C-12 R68 B-12 R69 R70 R-3 R71 R-3 R72 R-3 R73 R74 P-3 R75 L-3 RA1 K-3 RA2 J-3 RA5 F-3 RA6 E-3 RA7 C-3 RA8 B-3 RA9 G-5 SW1 P-5 SW2 P-5 SW1 P-5 VR1 C-5 VR2 N-5 VR1 C-5 VR2 N-5 VR1 C-5 VR2 N-5 ZD6 H-5 ZD7 H-5 ZD6 H-5 ZD7 H-5 ZD11 E-6 ZD12 P-6 ZD11 E-6 ZD12 P-8 ZD13 C-10 E-10 D-10 C-10 C-10 C-10 C-10 C-10 C-10 C-10 C
R68 R69 R70 R71 R72 R73 R74 R75 RA1 RA2 RA3 RA4 RA5 RA6 RA7 RA8 RA9 SI1 SI2 SW1 SW2 TP1 TP2 VR1 VR2 X1 ZD1 ZD2 ZD3 ZD4 ZD5 ZD6 ZD7 ZD8 ZD9 ZD10 ZD11 ZD12 ZD13 ZD14 ZD15 ZD14 ZD15 ZD16 ZD17 ZD16 ZD17 ZD16 ZD17 ZD16 ZD17 ZD16 ZD17 ZD19 ZD20 ZD21







PARTS LIST AND DESCRIPTION

When ordering parts, state Model, Part Number, and Description

SEMICONDUCTORS (Select replacement transistor for best results)

GENERAL PART No. NTE PART No. FRAT No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART SIGN SK74LS157 SK74LS157 PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. SK74LS157 SK74LS157 PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PART No. PAR	TYPE		MFGR.			REPLAC	REPLACEMENT DATA		
NTE7406 ECG7406 SK7406 NTE7415157 ECG74LS157 SK74LS157 NTE955M ECG955M SK3564/955M NTE955M ECG955M SK3564/955M NTE7406 ECG7406 SK7406 NTE74LS393 ECG74LS393 SK74LS393 NTE74LS155 ECG74LS155 SK74LS155 NTE74LS156 ECG74LS155 SK74LS155 NTE74LS156 ECG74LS155 SK74LS155 NTE74LS156 ECG74LS155 SK74LS156 NTE74LS156 ECG74LS155 SK74LS156 NTE74LS16 ECG74LS156 SK74LS156 NTE74LS16 ECG74LS157 SK74LS166 NTE74LS174 ECG74LS174 SK74LS166 NTE74LS773 ECG74LS373 SK74LS174 NTE75189 ECG75189 SK5188/75188 NTE75188 ECG75189 SK5188/75188	a .	PART NO.		GENERAL ELECTRIC PART No.	NTE PART No.	ECG PART No.	RCA PART No.	WORKMAN PART No.	ZENITH PART No.
NTE7406 ECG7406 SK7406 NTE74LS157 ECG74LS157 SK74LS157 NTE955M ECG955M SK3564/955M NTE74CS ECG955M SK7406 NTE74LS123 ECG74LS123 SK74LS123 NTE74LS125 ECG74LS123 SK74LS133 NTE74LS155 ECG74LS155 SK74LS155 NTE74LS156 ECG74LS155 SK74LS155 NTE74LS156 ECG74LS156 SK74LS156 NTE74LS156 ECG74LS156 SK74LS156 NTE74LS156 ECG74LS14 SK74LS156 NTE74LS16 ECG74LS174 SK74LS156 NTE74LS174A ECG74LS174A SK74LS174A NTE74LS373 ECG74LS373 SK74LS178 NTE75188 ECG75189 SK5189/75189 NTE75188 ECG75188 SK5188/75188	B12								
NTE7406 ECG7406 SK7406 NTE74LS157 ECG74LS157 SK74LS157 NTE955M ECG955M SK3564/955M NTE955M ECG955M SK3564/955M NTE74CS123 SK74LS157 NTE74LS323 ECG74LS393 NTE74LS155 ECG74LS393 NTE74LS155 ECG74LS123 NTE74LS155 ECG74LS123 NTE74LS156 ECG74LS155 NTE74LS163A SK74LS155 NTE74LS163A ECG74LS163 NTE74LS163A ECG74LS165 NTE74LS165A ECG74LS165 SK74LS165A SK74LS166 NTE74LS165A ECG74LS166 SK74LS17AA SK74LS17AA NTE74LS17A ECG74LS373 SK714LS373 SK74LS373 NTE75189 ECG75188 SK5188/75188 H	B12 TA75393P								
NTE74LS157 ECG74LS157 SK74LS157 WEP2119/955M NTE955M ECG955M SK3564/955M WEP2119/955M NTE955M ECG7406 SK7406 WEP2119/955M NTE74LS393 ECG74LS393 SK74LS393 NTE74LS155 ECG74LS123 SK74LS123 NTE74LS155 ECG74LS163A SK74LS163 NTE74LS155 ECG74LS163A SK74LS163 NTE74LS156 ECG74LS163A SK74LS165 NTE74LS156 ECG74LS16A SK74LS16A ECG74LS17A SK74LS7AA SK74LS7AA NTE74LS373 ECG74LS373 NTE74LS373 ECG74LS373 NTE7188 ECG75188 SK5188/7518B	SN7406N			GE-7406	NTE7406	ECG7406	SK7406		HE-443-698
NTE955M SK3564/955M WEP2119/955M NTE7406 ECG7406 SK7406 NTE74LS393 ECG74LS393 SK74LS393 NTE74LS123 ECG74LS123 SK74LS123 NTE74LS155 ECG74LS155 SK74LS155 NTE74LS156 ECG74LS163 SK74LS163 NTE74LS156 ECG74LS156 SK74LS156 NTE74LS156 ECG74LS156 SK74LS156 NTE74LS74A ECG74LS74A SK74LS373 NTE74LS373 ECG74LS373 SK74LS373 NTE75189 ECG75189 SK5188/75188	HD74LS157P HA17555PS TMP8155P			74LS157 GE1C-269	NTE74LS157 NTE955M	ECG74LS157 ECG955M	SK74LS157 SK3564/955M	WEP2119/955M	HE-443-799 221-29042
NTE7406 NTE74LS393 NTE74LS393 SK74LS393 NTE74LS123 NTE74LS155 SCG74LS123 SK74LS123 NTE74LS155 SCG74LS155 NTE74LS156 NTE74LS156 SCG74LS156 NTE74LS156 SCG74LS156 NTE74LS774 ECG74LS774 SK74LS156 SK774LS156 SK774LS178 SK774LS773 SK774LS773 SK774LS373 SK774L	HA17555PS TMP8155P		_	GE1C-269	NTE955M	ECG955M	SK3564/955M	WEP2119/955M	221-29042
NTE74LS125 ECG74LS125 SK74LS125 NTE74LS155 ECG74LS155 SK74LS155 NTE74LS163A ECG74LS163A SK74LS163 NTE74LS16 ECG74LS164 SK74LS16 NTE74LS156 ECG74LS156 SK74LS156 NTE74LS156 ECG74LS156 SK74LS156 NTE74LS74A ECG74LS74A SK74LS74A NTE74LS373 ECG74LS373 SK74LS373 NTE75189 ECG75188 SK5189/75189	D8085AC-2 SN7406N SN74LS393N			8085AC GE-7406 74LS393	NTE7406 NTE74LS393	ECG7406 ECG74LS393	SK7406 SK74LS393		HE-443-698
NTE74LS156 ECG74LS156 SK74LS156 NTE960 ECG960 SK3591/960 NTE74LS74A ECG74LS74A SK74LS74A NTE74LS373 ECG74LS373 SK74LS373 NTE75189 ECG75188 SK5189/75189	HD74LS123P HD74LS155P HD74LS163P SN74LS14N TC40H074P			74LS123 74LS163A 74LS14	NTE74LS123 NTE74LS155 NTE74LS163A NTE74LS14		SK74LS123 SK74LS155 SK74LS163 SK74LS14		HE-443-942 HE-443-782 HE-443-934 HE-443-872
NTE75189 ECG74LS373 SK74LS373 NTE75189 ECG75189 SK5189/75189 NTE75188 ECG75188 SK5188/75188	HD74LS156P 7805 HD74LS74AP TECEC-0913 HM6116P-4	613128P (1)		GE I C-190 74 L S 74 A 61 16 P-3	NTE74LS156 NTE960 NTE74LS74A	ECG74LS156 ECG960 ECG74LS74A	SK74LS156 SK3591/960 SK74LS74A		221-29043 HE-443-730
	SN74LS373N SN75189AN HM6116P-4 MC1488/75188N D8251AC			74LS373 6116P–3 8251AC	NTE74LS373 NTE75189 NTE75188	ECG74LS373 ECG75189 ECG75188	SK74LS373 SK5189/75189 SK5188/75188		HE-443-867 HE-443-795 HE-443-794

CP8 MODEL A9M0303

PARTS LIST AND DESCRIPTION (Continued)

When ordering parts, state Model, Part Number, and Description

SEMICONDUCTORS (Select replacement transistor for best results)

1	102				REPLAC	REPLACEMENT DATA		****
No.	No.	MFGH. PART No.	GENERAL ELECTRIC PART NO.	NTE PART No.	ECG PART No.	RCA PART No.	WORKMAN PART No.	ZENITH PART No.
1C29	HM6116P-4		6116P-3					
ot thru	2SD837B	-	GE-345	NTE261	ECG261	SK3896/261	WEP261/261	121-29085
05 thru 013	2SD1276B		GE-345	NTE261	ECG261	SK3896/261	WEP261/261	121-29085
014 thru	2SC2458Y		GE-210	NTE85	EC685	SK3124/289	WEP910/289	921-1114
023 thru	2SA950-0		Œ-269	NTE290A	ECG290A	SK3841/294	WEP911/290A	121-29003
026,27	2SC1815Y		GE-62	NTE85	ECG85	SK3124A/289A	WEP66/199	121-29065
028 thru	2SC2458Y		GE-210	NTE85	EC685	SK3124/289	WEP910/289	921-1114
032 035 036 thru 039	2SA950-0 2SB688-0 2SD560		GE-269	NTE290A NTE37	ECG290A ECG37	SK3841/294 SK9415/37	WEP911/290A	121–29003
S11,2 ZD1 thru	S5VB EQB01-15		GEZD-15	NTE5313 NTE145A	E065313 E06145A	SK3986/5313 SK15V/145A	WEP1114/145	103-29013
2017 thru	RD47FBD		GEZD-47	NTE5088A	EC65088A	SK47V/5088A	WEP1126/5088	
ZD19 ZD20 ZD21 ZD22	6.8B1 094K 104K 6.8B1							

(1) Number on unit.

WIRING DATA

PARTS LIST AND DESCRIPTION (Continued)

When ordering parts, state Model, Part Number, and Description

CONTROLS (All wattages ½ watt, or less, unless listed)

ITEM NO.	FUNCTION	RESISTANCE	MFGR. PART NO.	NOTES
VR1	Character Deviation	50K		
VR2	Charge Time	50K		

RESISTORS (Power and Special)

		RE	PLACEMENT DATA	1
ITEM No.	RATING	MFGR. PART No.	NTE PART No.	WORKMAN PART No.
R66	62 10% 5W WW			
R67	62 10% 5W WW			1
RA1	Resistor Network (1)			
RA2	Resistor Network (2)		4	
RA3	Resistor Network (3)	;		
RA4	Resistor Network (4)	ł		
RA5	Resistor Network (5)			
RA6	Resistor Network (6)			
RA7	Resistor Network (2)			
RA8	Resistor Network (6)			
RA9	Resistor Network (5)			1

- (1) Contains five (5 ea.) 4700 10%(2) Contains four (4 ea.) 1000 10%
- (3) Contains nine (9 ea.) 470 10%
- (4) Contains four (4 ea.) 10K 10%(5) Contains eight (8 ea.) 10K 10%
- (6) Contains eight (8 ea.) 33K 10%

TRANSFORMER (Power)

		RATING		REPLACE	MENT DATA
ITEM No.				MFGR.	NOTES
	PRI.	SEC. 1	SEC. 2	PART No.	140123
T1	120V AC @ 500mA AC	20.7V AC @ 1.5A AC	20.6V AC CT @ 500mA AC		
	SEC. 3	SEC. 4	SEC. 5		
					-

FUSE DEVICES

ITEM	DESCRIPTION	MF PARI		NOTES
NO.)	DEVICE	HOLDER	110120
F1	2A @ 250V Fast Acting			
FU1	3A @ 125V AC Slow Blow			
FU2	3A @ 125V AC Slow Blow			
FU3	5A @ 125V AC Slow Blow			

APPLE MODEL A9M0303

PARTS LIST AND DESCRIPTION (Continued)

When ordering parts, state Model, Part Number, and Description

MISCELLANEOUS

ITEM No.	PART NAME	MFGR. PART No.	NOTES
L1 M1 M2 M3 P1 SW1 A SW2 SW3 SW6 SW7 SW8 SW9 SW10 X1	Noise Filter Motor Motor Print (Dot) Head Cord Switch Crystal Magnet P.C. Board		Carrier Line Feed AC Power DIP, 8 Sections Power, On/Off DIP, 4 Section Paper End Return Position Form Feed Cover Interlock Select Line Feed 9.8304MHz Part of SW8 Main Board

CABINET & CABINET PARTS (When ordering specify model, chassis & color)

MECHANICAL PARTS LIST (Item numbers/description assigned for reference)

REF. NO.	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15		Ribbon Cassette Latch Arms Ribbon Cassette Mount Plate Print (Dot) Head Latch, Left Print (Dot) Head Latch, Right Print (Dot) Head Locating Pin Ratchet Gear Ratchet Spring Ribbon Cassette Drive Gear Ribbon Spring Ribbon Wire Ribbon Wire Ribbon Pulley Gear Left Ribbon Wire Arm Right Ribbon Wire Arm Carrier Guide Shaft Carrier Motor Pulley

REF. NO.	PART NO.	DESCRIPTION
16 17 18 19 20 21		Idler Pulley Tension Arm Carrier Wire Idler Pulley Platen Paper Feed Gear Platen Shaft Holder,
22 23 24 25 26 27		Right Side Platen Shaft Holder, Left Side Tractor Feed Shaft Tractor Feed Guide Shaft Tractor Feed Drive Gear Left Tractor Feed Roller Right Tractor Feed Roller

TEST EQUIPMENT

Test Equipment listed by Manufacturer illustrates typical or equivalent equipment used by SAMS' Engineers to obtain measurements and is compatible with most types used by field service technicians.

Equipment Name	B & K Precision Equipment No.	Simpson Equipment No.	
OSCILLOSCOPE	1570A,1590A,1596	454	
LOGIC PROBE	DP51		
LOGIC PULSER	DP101		
DIGITAL VOM	2830	463,467,470,474	
ANALOG VOM	277	260-7	
ISOLATION TRANSFORMER	TR110,1604,1653,1655		
FREQUENCY COUNTER	1803,1805	710	
COLOR BAR GENERATOR	1211A,1248,1251,1260	431	
DISK DRIVE ANALYZER			
FUNCTION GENERATOR	3020	420A,420D	
HI-VOLTAGE PROBE	HV-44	248	

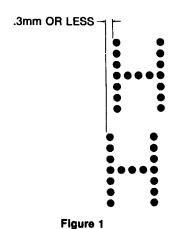
SAFETY PRECAUTIONS

- 1. Use an isolation transformer for servicing.
- 2. Maintain AC line voltage at rated input.
- 3. Remove AC power from the printer before servicing or installing electrostatically sensitive devices. Examples of typical ES devices are integrated circuits and semiconductor "chip" components.
- 4. Use extreme caution when handling the printed circuit boards. Some semiconductor devices can be damaged easily by static electricity. Drain off any electrostatic charge on your body by touching a known earth ground. Wear a commercially available discharging wrist strap device. This should be removed prior to applying power to the unit under test.
- 5. Use a grounded-tip, low voltage soldering iron.
- 6. Use an isolation (times 10) probe on scope.
- 7. Do not remove or install board, mechanical or electrical parts, or other peripherals with printer AC power On.
- 8. Do not use freon-propelled sprays. These can generate electrical charges sufficient to damage semiconductor devices.
- This printer is equipped with a grounded three-pronged AC plug. This plug must fit into a grounded AC power outlet. Do not defeat the AC plug safety feature.
- 10. Periodically examine the AC power cord for damaged or cracked insulation.
- 11. The printer cabinet is equipped with vents to prevent heat build-up. Never block, cover, or obstruct these vents.
- 12. Instructions should be given, especially to children, that objects should not be dropped or pushed into the vents of the cabinet. This could cause shock or equipment damage.
- Never expose the printer to water. If exposed to water turn the unit Off. Do not place the printer near possible water sources.
- 14. Never leave the printer unattended or plugged into the AC outlet for long periods of time. Remove AC plug from AC outlet during lightning storms.
- 15. Do not allow anything to rest on AC power cord.
- 16. Unplug AC power cord from outlet before cleaning printer.
- 17. Never use liquids or aerosols directly on the printer. Spray on cloth and then apply to the printer cabinet. Make sure the printer is disconnected from the AC power line.

MISCELLANEOUS ADJUSTMENTS

CHARACTER DEVIATION

Adjust the Character Deviation Control (VR1) for a vertical deviation of .3mm or less from one line to the next line (See Figure 1). If the deviation is larger than .3mm check the Carrier Wire Tension Adjustment.



PRINT (DOT) HEAD CHARGING TIME

Connect the input of a scope to pin 3 of Timer IC (IC6). Set the scope to 2V, .1ms sweep time and positive trigger slope. Put the Printer in Self-Test mode (See "General Operating Instructions"). Adjust the Charge Time Control (VR2) for a pulse width of .2ms.

NOTE: Controls VR1 and VR2 are accessible from the top of the Printer. Remove the Printer cover and move the Print (Dot) Head to the left. The access holes are located on the bottom right, next to the access holes for the DIP Switches.

HOME POSITION SENSOR ADJUSTMENT

Loosen the screw holding the Home Position Sensor (M4) to the chassis. Insert some paper into the Printer. Turn the Printer On while holding down the Form Feed button to start the Self-Test. Adjust the Sensor so the left margin of the printed copy lines up with the left red mark on the paper roller shaft.

PRINT (DOT) HEAD

Ribbon Guide must be removed to set proper gap clearance between Print (Dot) Head and Platen. Loosen the screw holding the Print (Dot) Head Adjust Lever at the right end of the carrier shaft. Also, loosen the middle screw that secures the Adjust Lever to the Notch-set lever. Move Adjust Lever to position Head for a clearance of .6mm between the Head needle and the Platen. Tighten the middle screw and the carrier shaft end screw. Replace Ribbon Guide.

Alternate adjustment is accomplished with Ribbon Guide in place by setting gap clearance to a single sheet of paper. Set adjustment for a slight drag on paper as it is pulled between the Print (Dot) Head and Platen. Clearance for many copies (about 5 pieces of paper) should be adjusted to .85mm between the Head needle and the Platen.

LOGIC CHART

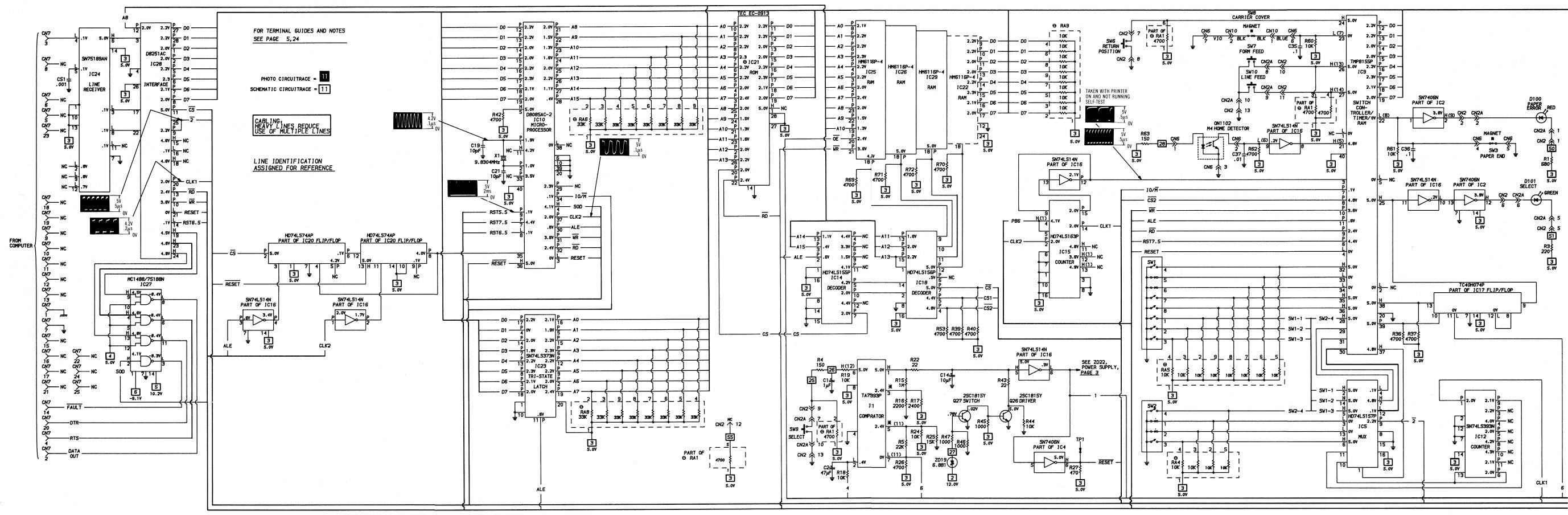
PIN NO.	IC 1	IC 2	IC 3	IC 4	IC 5	IC 6	PIN NO.	IC 7	PIN NO.	IC 7	PIN NO.	IC 8
1 2 3 4	H L * L	L(8) H(9) H(1) L(1)	P P P	P P P	# # L L	LPPH	1 2 3 4	H(1) H(1) P L	21 22 23 24	Р Р Р	1 2 3 4	P P P(2) H(2)
5 6 7 8	*(11) H(12) L(11) H	L(1) P L P	P P L P	⊣ ∓	H H H H	H P P H	5 6 7 8	H(2) H P P	25 26 27 28	P P P	5 6 7 8	ዘ P ዘ
9 10 11 12		L(1) L(1) H(1) H	P	P P P	P P L		9 10 11 12	P P P	29 30 31 32	P P P		
13 14 15 16		H	P H	P H	L H L H		13 14 15 16	P P P	33 34 35 36	P L(10) H(1) P		
							17 18 19 20	P P L	37 38 39 40	P L(1) L(1) H		
PIN NO.	IC 9	PIN NO.	IC 9	PIN NO.	IC 10	PIN NO.	IC 10	PIN NO.	IC 11	IC 12	IC 13	IC 14
1 2 3 4	L P L	21 22 23 24	H(5) L(8) L(7) H	1 2 3 4	P P L H	21 22 23 24	PPP	1 2 3 4	* L P	PLPP	P H H P(3)	ተ ተ ተ
5 6 7 8	L P P	25 26 27 28	H H(13) H(14) H		H L P L	25 26 27 28	P P P	5 6 7 8	P P L P	P P L P	P(2) L P(4) L	ው ው ው L
9 10 11 12	P P P	29 30 31 32	T - L = T	9 10 11 12	P L H P	29 30 31 32	P P P	9 10 11 12	P P P	P P L	P P(2) H P(3)	P P P
13 14 15 16	P P P	33 34 35 36	T T T H	13 14 15 16	P P P	33 34 35 36	P P H	13 14 15 16	P H	P H	P(2) L * H	Р Г Г
17 18 19 20	P P L	37 38 39 40	H H H	17 18 19 20	P P L	37 38 39 40	P L H					

FOR LOGIC CHART NOTES SEE SCHEMATIC NOTES ON PAGE 5

LOGIC CHART (Continued)

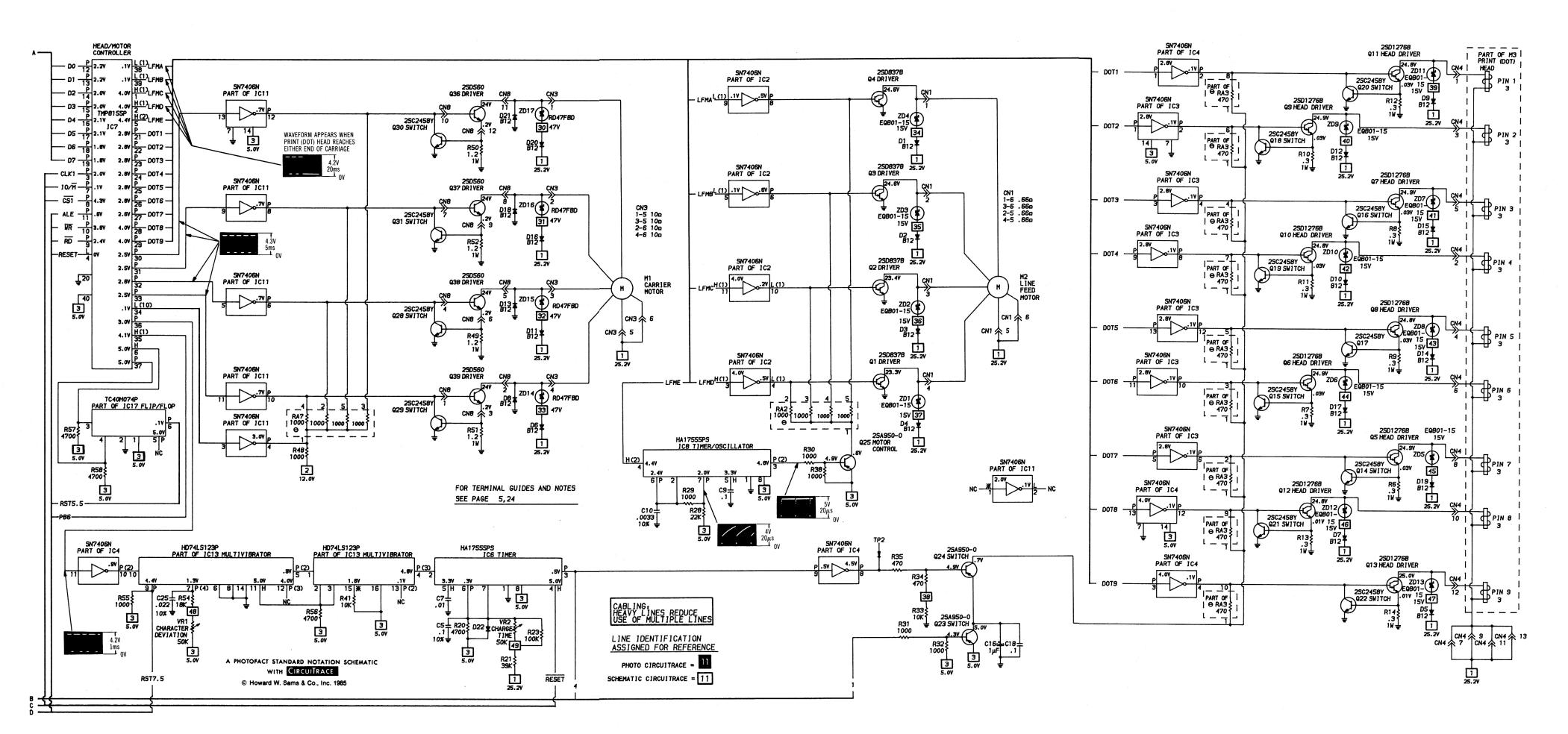
PIN NO.	IC 15	IC 16	IC 17	IC 18	IC 19	IC 20	PIN NO.	IC 21	PIN NO.	IC 21	PIN NO.	IC 22
1 2 3 4	H P L H(1)	ት ት ት ት	4 T T H	999	(15)	H P P P	1 2 3 4	ተ ጉ ጉ ጉ	15 16 17 18	ъъъ.	1 2 3 4	ተ ተ ተ ተ
5 6 7 8	H(1) H H L	H L L H(5)	P P P P	PPL		P P L P	5 6 7 8	P P P	19 20 21 22	P P P P	5 6 7 8	P P P
9 10 11 12	P H H H(1)	L(6) L H P	HPLL	P P P		ው ች ው ው	9 10 11 12	ይ ይ ይ ይ	23 24 25 26	P P P	9 10 11 12	ተ ተ ተ ተ
13 14 15 16	H(1) P P H	P H	Н	P P H		H	13 14	P	27 28	H	13 14 15 16	P P P
											17 18 19 20	P P P
											21 22 23 24	P P H
PIN NO.	IC 23	IC 24	IC 25	1C 26	IC 27	PIN NO.	IC 28	PIN NO.	IC 28	PIN NO.	IC 29	
1 2 3 4	T 0 0 0	I	<u> </u>	P P P P	エーエド	1 2 3 4	P H L	15 16 17 18	エトーエ	1 2 3 4	P P P	
5 6 7 8	P P P	HLL	P P P	P P	# 1 1 1	5 6 7	P P	19 20 21	H P L	5 6 7	P P	
	•	-		P	L	8	Ρ	22	L	8	Р	
9 10 11 12	PLPP	1 1 # 1 1	PPL	PPL		9 10 11 12	P P P	22 23 24 25 26			P P P L	
9 10 11 12 13 14 15 16	P L P	L	-		H H L	9 10	P P	23 24 25	T ##P	9 10 11		
13	P L P P P P	LHLL H	P P L	6667 666	H H L H	9 10 11 12	P P P	23 24 25 26	н	9 10 11 12 13 14 15	P P P L	

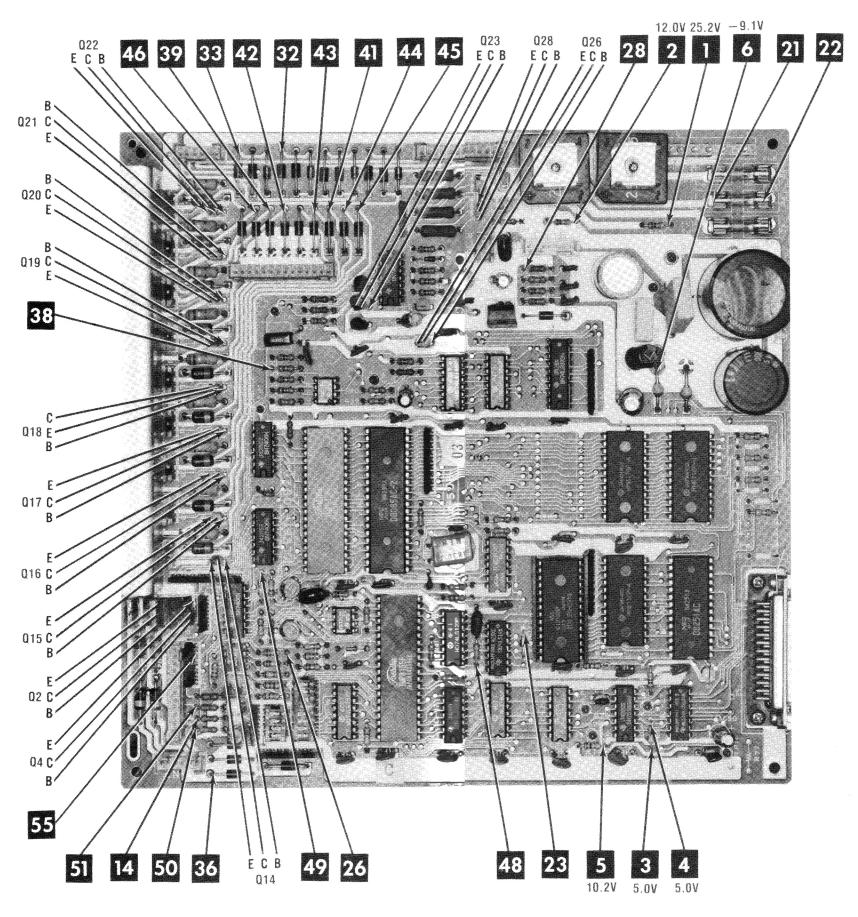
FOR LOGIC CHART NOTES SEE SCHEMATIC NOTES ON PAGE 5

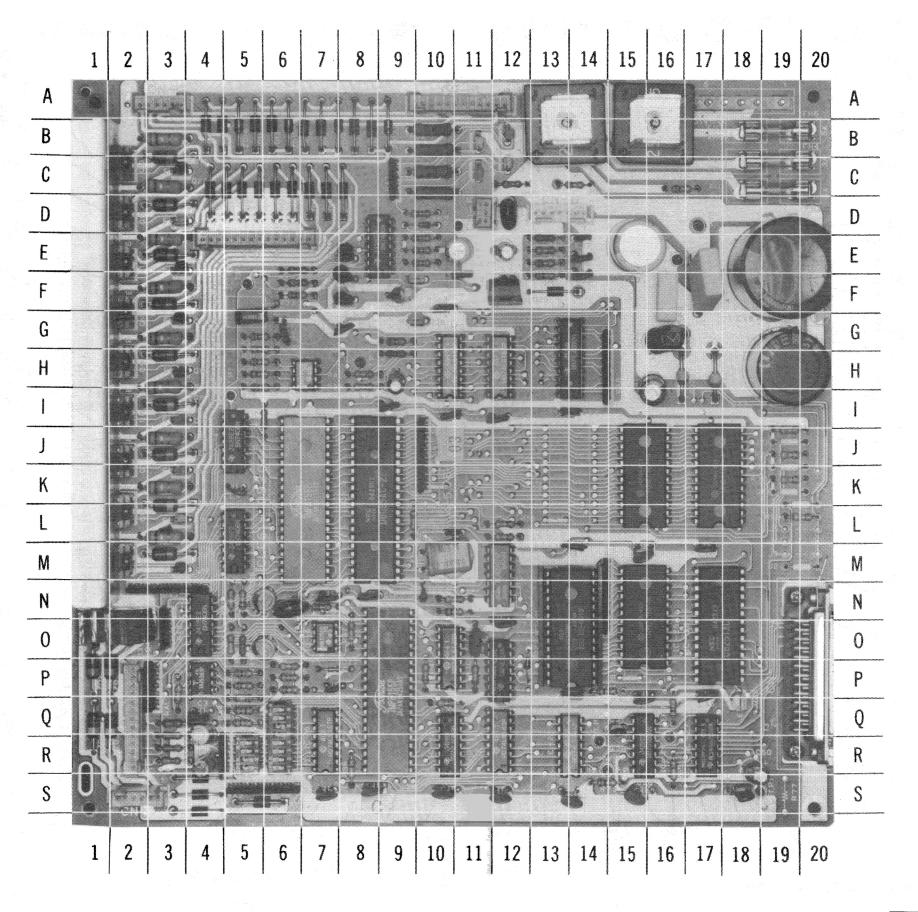


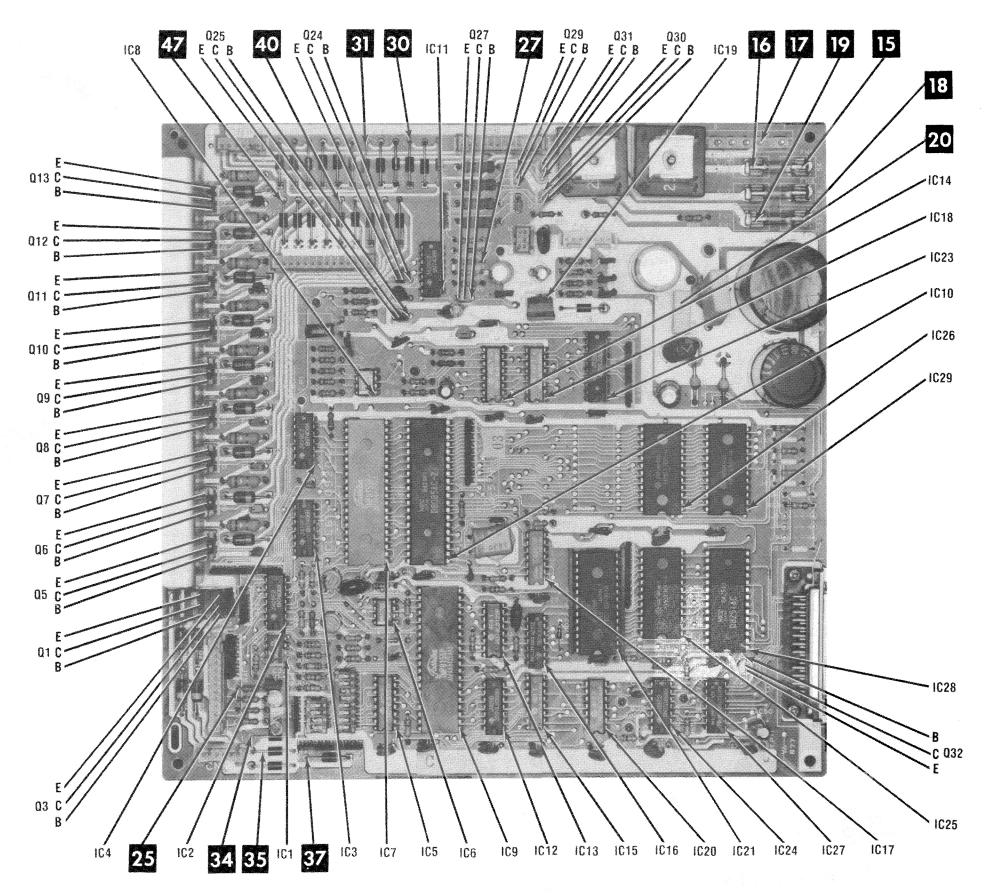
A PHOTOFACT STANDARD NOTATION SCHEMATIC WITH CIRCUITRACE

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ARROWS ON IC'S INDICATE PIN 1 UNLESS NOTED

SCHEMATIC NOTES

- -x Circuitry not used in some versions
- --- Circuitry used in some versions
- e See parts list
- **⇒** Ground
- m Chassis

Waveforms and voltages taken from ground, unless noted

Logic Probe, Voltages and Waveforms taken with Printer in Self-Test mode. DIP Switches SW1 and SW2 set as

SW1	SW2
1 Open	1 Closed
2 Open	2 Closed
3 Open	3 Open
4 Open	4 Open
5 Closed	
6 Closed	
7 Open	
8 Open	

Waveforms taken with triggered scope and Sweep/Time switch in Calibrate position, scope input set for DC coupling on 0 reference voltage waveforms. Switch to AC input to view waveforms after DC reference is measured when necessary. Each waveform is 7 cm. width with DC reference voltage given at the bottom line of each wave-

Time in μ sec. per cm, given with p-p reading at the end of $\overline{\mathbf{O}}$ each waveform.

ltem numbers in rectangles appear in the alignment/adjustment instructions.

Supply voltages maintained as shown at input.

Voltages measured with digital meter, no signal.

Terminal identification may not be found on unit.

Capacitors are 50 volts or less, 5% unless noted.

Value in () used in some versions.

Measurements with switching as shown, unless noted.

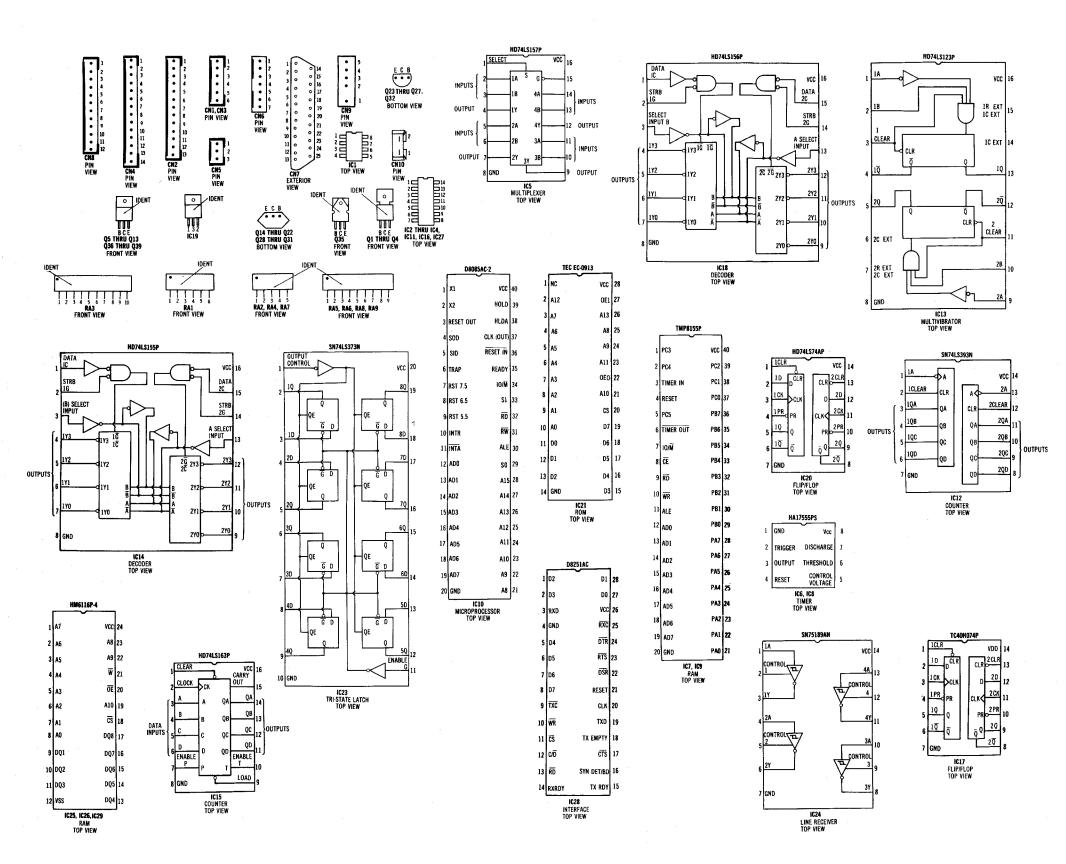
Logic Probe Display L = Low

H = High

P = Pulse

*= Open (No light On)

- Probe indicates P when Print (Dot) Head reaches each end of carriage.
- Probe indicates L when Print (Dot) Head reaches each end of carriage.
- Probe indicates H when Print (Dot) Head reaches each end of carriage.
- Probe indicates * (Open) when Print (Dot) Head reaches each end of carriage.
- Probe indicates L when Print (Dot) Head reaches left end of carriage (Home Position).
- Probe indicates H when Print (Dot) Head reaches left end of carriage (Home Position).
- Probe indicates H when carrier cover is removed.
- Probe indicates H when out of paper.
- Probe indicates L when out of paper.
- (10) Probe indicates H when not printing.
- (11) Probe indicates H when Select button pressed.
- (12) Probe indicates L when Select button pressed.
- (13) Probe indicates L when Form Feed button pressed. (14) Probe indicates L when Line Feed button pressed.
- (15) Logic reading not taken.



AMS COMPUTERFACTS™

PRELIMINARY SERVICE CHECKS

This data provides the user with a time-saving service tool which is designed for quick isolation and repair of Printer malfunctions.

Check all interconnecting cables for good connection and correct hookup before making service checks.

Replacement or repair of the Main Board or connectors may be necessary after the malfunction has been isolated.

MISCELLANEOUS ADJUSTMENTS

CHARACTER DEVIATION

MODEL A9M0303

Adjust the Character Deviation Control (VR1) for a vertical deviation of .3mm or less from one line to the next line (See Figure 1). If the deviation is larger than .3mm check the Carrier Wire Tension Adjustment.

.3mm OR LESS

Figure 1

PRINT (DOT) HEAD CHARGING TIME

pulse width of .2ms.

NOTE: Controls VR1 and VR2 are accessible from the top of the Printer. Remove the Printer cover and move the Print (Dot) Head to the left. The access holes are located on the bottom right, next to the access holes for the DIP Switches.

HOME POSITION SENSOR ADJUSTMENT

Loosen the screw holding the Home Position Sensor (M4) to the chassis. Insert some paper into the Printer. Turn the Printer On while holding down the Form Feed button to start the Self-Test. Adjust the Sensor so the left margin of the printed copy lines up with the left red mark on the paper roller shaft.

PRINT (DOT) HEAD

Ribbon Guide must be removed to set proper gap clearance between Print (Dot) Head and Platen. Loosen the screw holding the Print (Dot) Head Adjust Lever at the right end of the carrier shaft. Also, loosen the middle screw that secures the Adjust Lever to the Notch-set lever. Move Adjust Lever to position Head for a clearance of .6mm between the Head needle and the Platen. Tighten the middle screw and the carrier shaft end screw. Replace Ribbon Guide.

Alternate adjustment is accomplished with Ribbon Guide in Connect the input of a scope to pin 3 of Timer IC (IC6). Set place by setting gap clearance to a single sheet of paper. the scope to 2V, .1ms sweep time and positive trigger slope. Set adjustment for a slight drag on paper as it is pulled be-Put the Printer in Self-Test mode (See "General Operating" tween the Print (Dot) Head and Platen. Clearance for many Instructions"). Adjust the Charge Time Control (VR2) for a copies (about 5 pieces of paper) should be adjusted to .85mm between the Head needle and the Platen.

Howard W. Sams & Co., Inc.

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The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of the particular type of replacement part listed.

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PRELIMINARY SERVICE CHECKS (Continued)

SERVICE CHECKS

SEE INTERCONNECTING DIAGRAM AND PHOTOS TO MATCH THE NUMBER IN THE CIRCLES WITH THOSE IN THE FOLLOWING DATA FOR SERVICE CHECKS TO BE PERFORMED.

1 POWER SUPPLY

- (A) Printer Dead. Check AC Fuse (F1). If open, check for shorts at Power Transformer (T1) and at Bridge Rectifiers (SI1 and SI2) before replacing fuse and turning the Printer On.
- (B) Check for 120VAC from the White lead to the Black lead of Transformer T1 primary. If missing, check Power Switch SW1A, Noise Filter L1 and the AC cord.
- (C) Check Fuse FU3. If open, check for shorts at Bridge Rectifier SI2 before replacing fuse and turning the Printer On.
- (D) Check Fuses FU1 and FU2. If open, check for shorts at Bridge Rectifier (SI1) before replacing the fuses and turning the Printer On.
- (E) Check for 20.7VAC from pin 1 to pin 2 of Connector CN9 and 10.3VAC from pin 3 to pin 4 and pin 3 to pin 5 of Connector CN9. If any of the voltages are missing, check Power Transformer (T1).

2 WILL NOT PRINT

- (A) Check for possible shorted Return Position Switch (SW6) at pins 7 and 8 of Connector CN2.
- (B) Check the Paper End Switch (SW3) for continuity at pins 4 and 5 of Connector CN6 with paper inserted in the Printer. If there is no continuity, check the Paper End Switch and leads.
- (C) Check the operation of the Home Detector Sensor (M4). Check for a logic High reading at pin 9 of IC16 while inserting a piece of paper into the slot of Sensor M4. If the reading is incorrect, check Sensor M4 and check pins 1, 2 and 3 of Connector CN6 for good connections.
- (D) Check the Carrier Cover Switch (SW8) for continuity at pins 6 and 7 of Connector CN6 with the Carrier Cover on the Printer (or use a magnet to activate the Switch SW8).
- (E) Check the ROM IC (IC21) by substitution.

3) MISSING DOTS IN PRINT PATTERN

- (A) Check for dirty or clogged Print (Dot) Head (M3) face. Clean if necessary.
- (B) Check Connector CN4 for good connections.
- (C) Check the Print (Dot) Head (M3) Coil windings for continuity (3 ohms each winding). Check from pin 9 to pins 1 thru 6, 8, 10 and 12 of Connector CN4.

(4) CARRIER MOTOR MALFUNCTIONING

- (A) Check the Carrier Motor (M1), pulleys and Carrier Wire for binding.
- (B) Check the Carrier Motor (M1) windings for continuity (10 ohms each winding). Check from pin 5 to pins 1 and 3 and from pin 6 to pins 2 and 4 of Connector CN3.
- (C) Check Connectors CN3 and CN8 for good connections.

5 LINE FEED MOTOR MALFUNCTIONING

- (A) Check the windings on the Line Feed Motor (M2) for continuity (66 ohms each winding). Check from pin 5 to pins 2 and 4 and from pin 6 to pins 1 and 3 of Connector CN1.
- (B) Check Connector CN1 for good connections.
- (C) Check the operation of the Drive Gear Assembly on the right side of the Platen for possible broken gears.

6 WILL NOT PRINT BY COMPUTER COMMAND (SELF-TEST WORKS)

- (A) Check the settings of the Baud Rate Switches (SW2-1 and SW2-2) of DIP Switch (SW2). (See General Operating Instructions).
- (B) Check Connector CN7 for good connections.

(7) PRINT DOES NOT LINE UP VERTICALLY

- (A) Check the Carrier Wire and pulleys for smooth operation and proper tension.
- (B) Check the adjustment of the Character Deviation Control (VR1). (See Miscellaneous Adjustments).

PRELIMINARY SERVICE CHECKS (Continued) GENERAL OPERATING INSTRUCTIONS

SELECT, LINE FEED, AND FORM FEED BUTTONS

Printer is in Select mode (Ready to receive data from the Computer) when the green Select LED is On and not in Select mode when the LED is Off. Pressing the Select button once puts the Printer in Deselect mode and pressing it again puts the Printer back in Select mode. The Printer must be in the Deselect mode for the Form Feed and Line Feed buttons to function.

SELF-TEST

The Printer has a built-in Self-Test. To start the test, hold the Form Feed button down while turning the Printer On. The Printer will print a complete character set. To temporarily stop the test, press the Line Feed button once. The Line Feed and Form Feed buttons will now work. Press the Select button to continue the test. To get out of the Self-Test mode, turn the Printer Off and back On again.

Note: The carrier cover must be in place to close the Cover Interlock Switch before the Printer will operate.

EXTENDER CABLES

When servicing this unit the following extender cables are required.

NEC DRAWING NO.	DESCRIPTION
CLEBK-03201	3 pin Connector
CLEBK-03401	6 pin Connector (two needed)
CLEBK-03501	7 pin Connector
CLEBK-03601	12 pin Connector
CLEBK-03801	13 pin Connector
CLEBK-03701	Head Connector
	14 pin Connector
	5 pin Power Connector

DIP SWITCH SETTINGS

NOTE: The Dip switches are accessible from the top of the Printer. Remove the printer cover and move the Print (Dot) Head to the left. The access holes are located on the right.

SWITCH SW1

	SW1-1 Open Closed Open Open Closed Closed Closed Open	SW1-2 Open Closed Open Closed Open Open Closed Closed	SW1-3 Open Open Closed Closed Closed Open Closed Open	American British German French Swedish Italian Spanish American
	SW1-4 Open Closed		Page Length: Page Length:	
	SW1-5 Closed Open		Ignores 8th da Recognizes 8t	
	SW1-6 Open Closed Open Closed	SW1-7 Open Open Closed Closed	Pica (10 chars Elite (12 chars Ultracondense per inch) Elite proportio per inch)	s. per inch) ed (17 chars.
	SW1-8 Closed Open		Adds line feed carriage return No line feed a return	n
SWITCH SW2				
	SW2-1 Open Closed Open Closed	SW2-2 Open Open Closed Closed	300 Baud 1200 Baud 2400 Baud 9600 Baud	
	SW2-3 Open Closed		Data terminal XON/XOFF	ready

DISASSEMBLY INSTRUCTIONS

SW2-4 Open

CABINET TOP

Remove the carrier cover. Remove two screws from inside the cabinet located at the front corners. Remove the paper feed knob at the right side of cabinet. Disconnect the control panel Connector CN2A. Carefully lift the cabinet front for enough clearance to slide the cabinet backward and release the rear tabs. Disconnect the Carrier Cover Switch (S8) Connector CN10.

CPU BOARD

Remove the carrier cover. Place the Printer on its back and remove four nuts holding the cabinet bottom plate. Remove

four screws holding the CPU board. Pull the CPU board out and disconnect nine connectors from the CPU board. CPU board can now be removed.

(Not used)

MECHANICAL ASSEMBLY

Remove paper cover, carrier cover and top cover. Remove CPU board. Disconnect the ground straps from the side frame. Remove two screws securing noise filter and carefuily pull it away from frame. Remove screw from power switch plate and lift power switch out of slot. Remove four screws securing mechanical assembly to Printer base. Lift assembly out of the Printer base. Reinstall in reverse order.

MODEL A9M030

PRELIMINARY SERVICE CHECKS (Continued)

PREVENTATIVE MAINTENANCE

ENVIRONMENT

Computers perform best in a clean, cool area that is below 80 degrees Fahrenheit and free of dust and smoke particles. Even though home Computers are not affected by cigarette smoke as much as commercial Computers are affected, it is better to maintain a smoke-free area around the Computer. Do not block cabinet vents of any of the Computer system; Computer, Monitor, Printer, or other power devices.

ELECTRICAL POWER

Variations in the line voltage can affect the Computer. Try to avoid these fluctuations by using an AC receptacle that is on a power line not used by appliances or other heavy current demand devices. A power-surge protector, power-line conditioner, or non-interruptable power supply may be needed to cure the problem. **Do not** switch power On and Off frequently.

KEYBOARD

Liquids spilled into the Keyboard can ruin it. Immediately after a spill occurs, disconnect the Computer power plug from AC power outlet. Then, if circuitry or contacts are contaminated, disassemble the Keyboard and carefully rinse the Keyboard printed circuit board with distilled water and let it dry. Use a cotton swab to clean between the keys. Use a non-abrasive contact cleaner and lint-free wipers on accessible connectors and contacts.

DISK DRIVES

Clean the read/write heads of the Disk Drives about once a month or after 100 hours usage. Use only an approved head cleaning kit.

Handle carefully to preserve proper disk head alignment. A sudden bump or jolt to the Disk Drives can knock the disk head out of alignment. If the disk drive must be transported, place an old disk in slot and close door during transport.

Store disks in their protective covers and never touch the disk surface. Observe the disk handling precautions usually found on the back of disk protective covers.

PRINTERS

Carefully vacuum the Printer regularly. Wipe surface areas clean using a light all-purpose cleaner. Do not oil the machine. The oil will collect abrasive grit and dust. The dust will act as a blanket. This can cause components to overheat and fail.

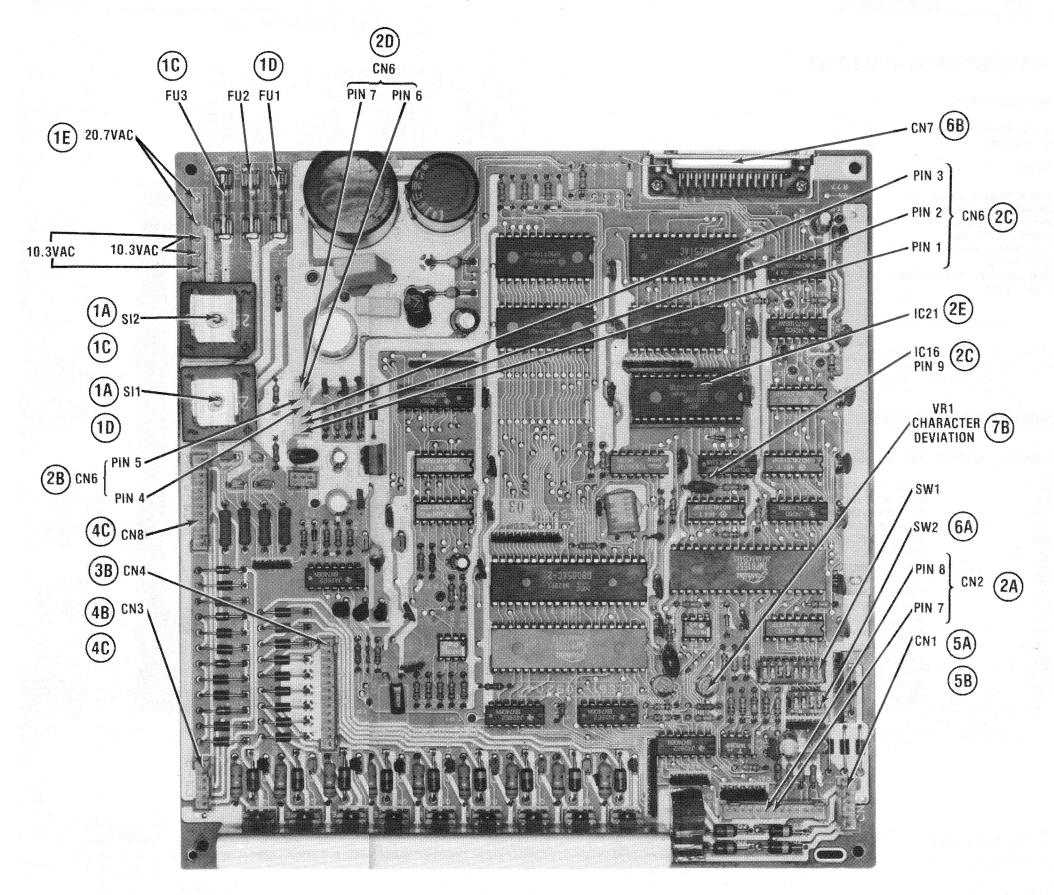
STATIC ELECTRICITY

Static electricity discharge can affect the Computer. In order to minimize the possibility, use anti-static mats, sprays, tools and materials, and maintain good humidity in the Computer environment.

MONITOR

Use an isolation transformer with any Monitor that does not come as part of the system since some Monitors use a HOT chassis (chassis connected to one side of the AC line). The face of the Monitor should never be left on for long periods of time at high brightness level except when pattern is being changed periodically. Use caution when cleaning anti-glare screens, to preserve the glare-reduction feature.

PRELIMINARY SERVICE CHECKS (Continued)



TEST EQUIPMENT AND TOOLS

TEST EQUIPMENT

Digital Volt/Ohm Meter Logic Probe

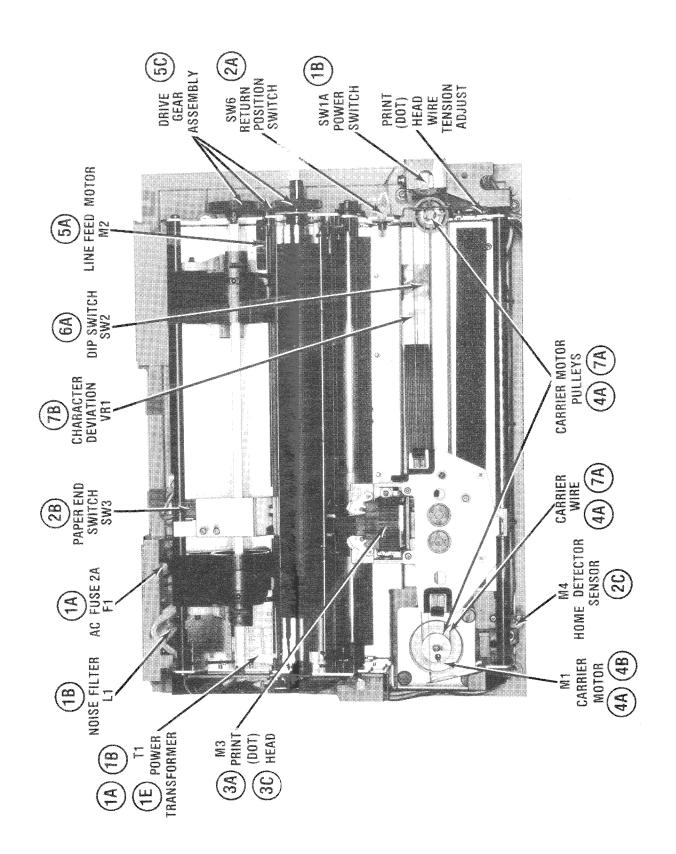
TOOLS

Low Wattage Soldering Iron Desoldering Equipment Head Cleaning Equipment Phillips Screwdriver Flat Blade Screwdriver 9/32" Socket IC Insertion and Removal Tools 28 pin Small Magnet

REPLACEMENT PARTS

ITEM	NΩ	PART NO	DESCRIPTION

F1	Fuse, 2A @250V Fast Acting
FU1	Fuse, 3A @125V Slow Blow
FU2	Fuse, 3A @125V Slow Blow
FU3	Fuse, 5A @125V Slow Blow
IC21	ROM (TEC EC-0913)
L1	Noise Filter
M1	Carrier Motor
M2	Line Feed Motor
M3	Print (Dot) Head
M4	Home Detector Sensor (ON1102)
Si1	Bridge Rectifier (S5VB)
SI2	Bridge Rectifier (S5VB)
SW1A	Power Switch
SW3	Paper End Switch
SW6	Return Position Switch
SW8	Carrier Cover Switch
T1	Power Transformer



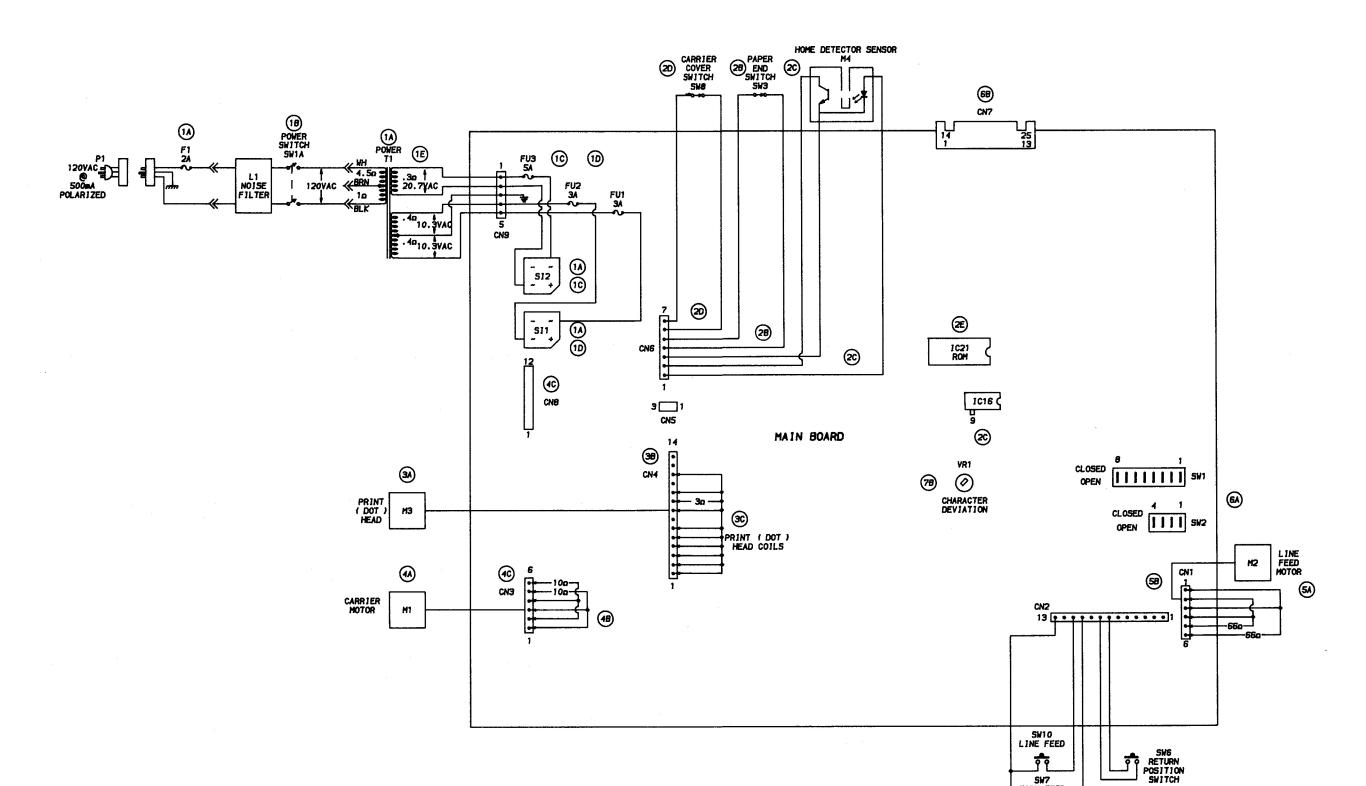
MECHANICAL-TOP VIEW

VIII

VII

SW7 FORM FEED

2A



PRELIMINARY SERVICE CHECKS (Continued)